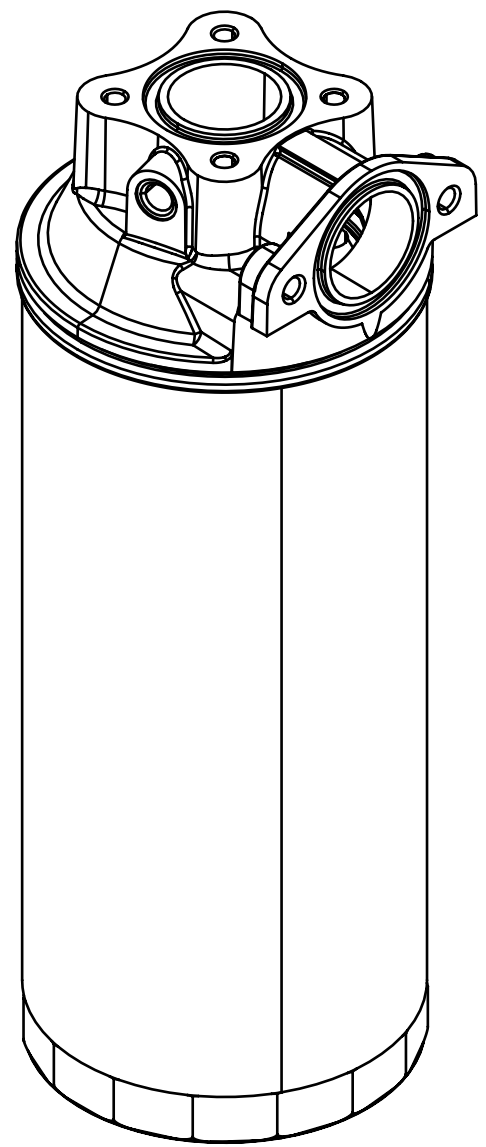
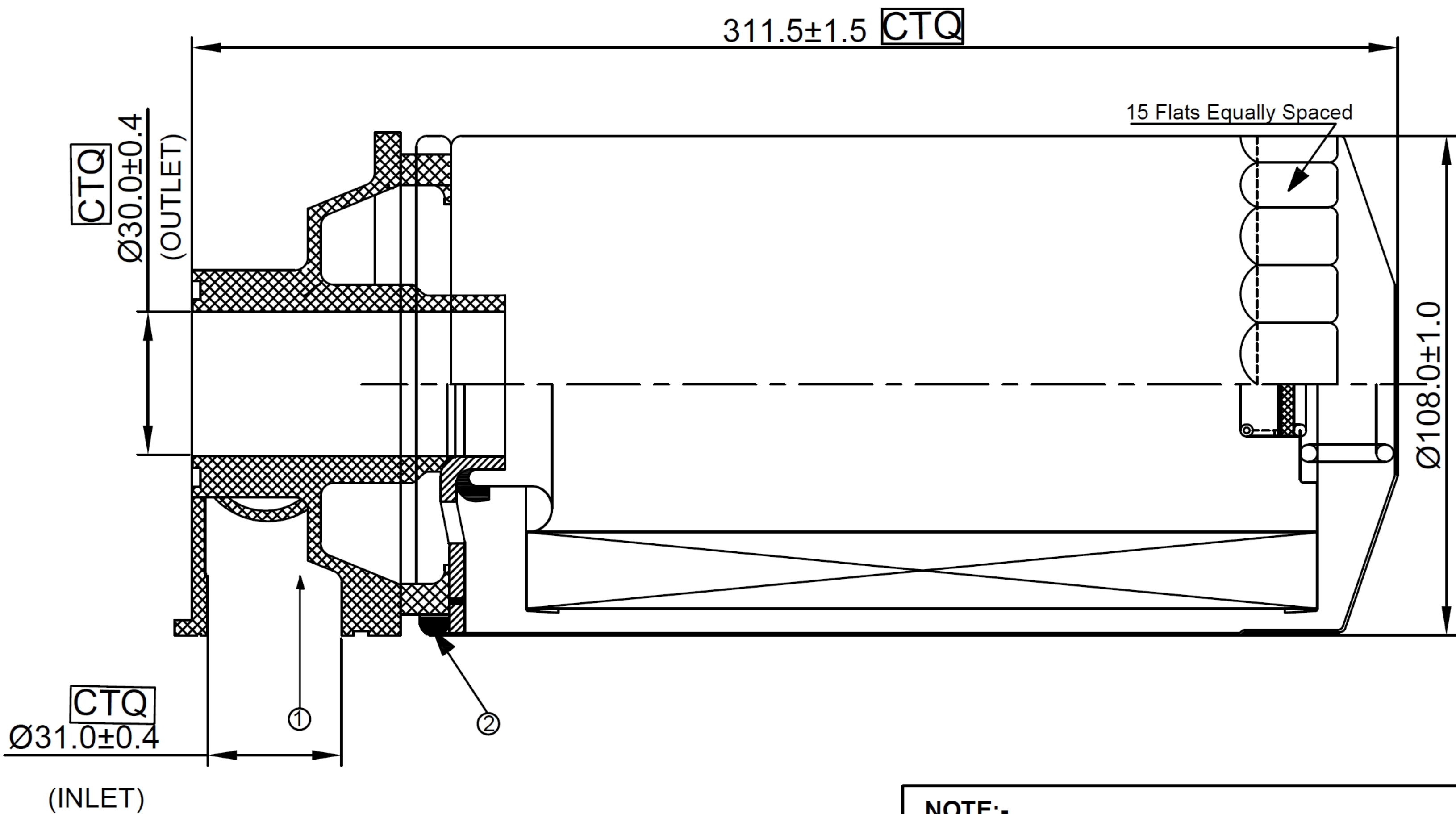
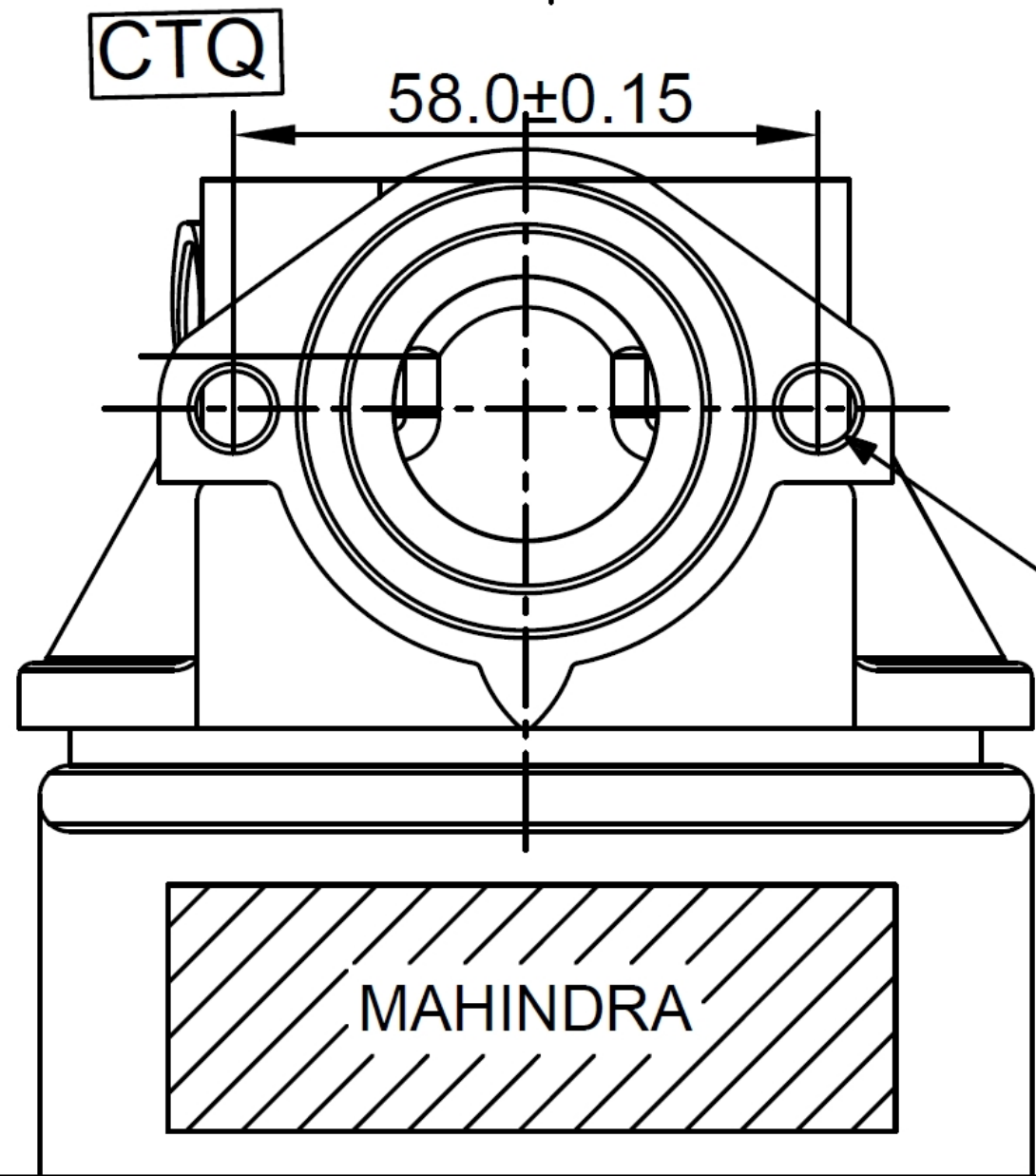
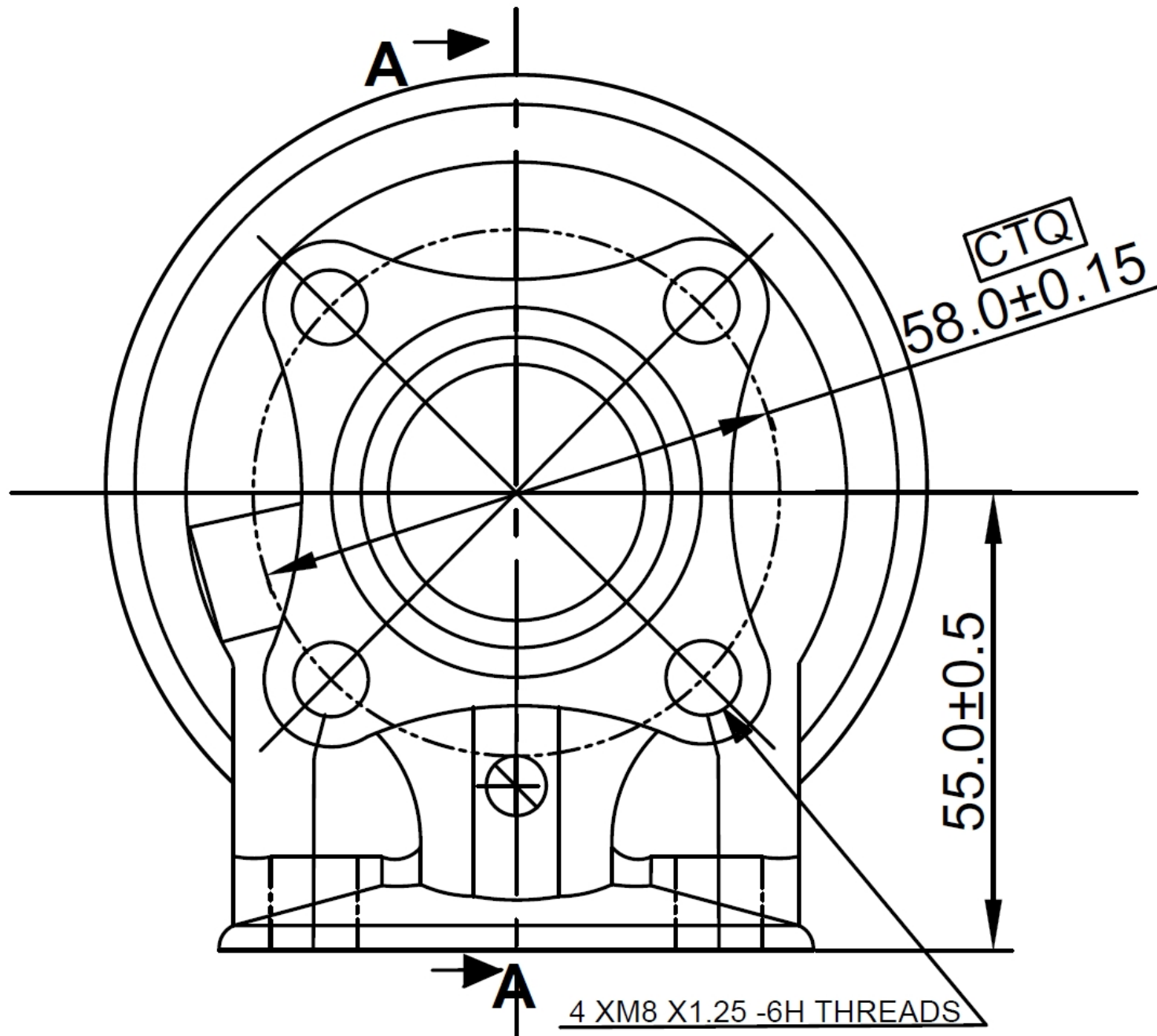


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VALID :- W.E.F.06.06.2023

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WITHOUT THEIR CONSENT IT IS NOT REQUIRED TO BE REPRODUCED OR GIVEN TO THIRD PARTY

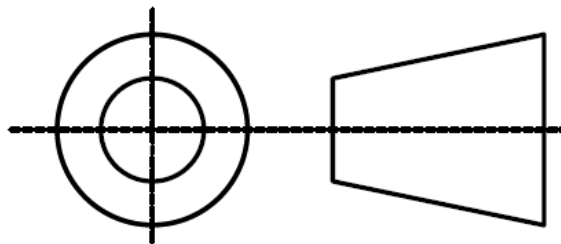


- NOTE:-**
1. TIGHTENING TORQUE :- 25 TO 30 Nm. **CTQ**
 2. FILTER HEAD CASTING ASSY. TO BE AIR LEAK TESTED AT 6KG/ CM² AND VACUUM TEST **CTQ**
 3. INITIAL PRESSURE DROP OF THE FILTER ASSY WITH CASTING HEAD = MAX 0.1 BAR
 4. FILTER TO BE PAINTED IN BLACK GREY COLOUR & SCREEN PRINTING DETAILS ARE IN WHITE COLOUR.
 5. (CTQ) DENOTES CRITICAL TO QUALITY CHARACTERISTICS

M&M PART NO:- 007223920B91

- ALL DIMENSIONS ARE IN MM.
UNLESS OTHERWISE SPECIFIED
1. LINEAR TOLERANCES
0 TO 5.0 = ± 0.1
>5 WITH .X = ± 0.8
>5 WITH .XX = ± 0.25
 2. RADIAL TOLERANCES
0 TO 10 = ± 0.25
11 TO 25 = ± 0.5
26 AND ABOVE = ± 1.0
 3. ANGULAR = ± 1 DEG.
 4. DO NOT SCALE THE DRAWING

THIRD ANGLE PROJECTIONS



ITEM	QTY	DESCRIPTION	M&M PART NO	FSSIPL PART NO
1	1	HEAD (MACHINING)	007225547B01	FE- 6013
2	1	CANISTER FILTER	007225078B01	FE- 7013

SCALE	NTS	CUST.	MAHINDRA AND MAHINDRA
SHEET	1 OF 1	NAME	Filter Head Assembly
DRAWN BY		PART NO.	FE-7013-62
CHD. BY			
APPD. BY			
DATE	LET		
SUPERCEDES		ALTERATION	
APPD.	REV.No.	0	



FILTRATION SYSTEM SOLUTIONS INDIA PVT.LTD.
Village :Haripur Hindua,
Barwala Road,
Derabassi (Punjab)

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989 (DIMENSION)									
LINEAR	OVER	0.5	3	6	30	120	400	1000	2000
IN mm.	UPTO	3	6	30	120	400	1000	2000	4000
f FINE (XXX)		+0.05	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5	+
m MEDIUM (XX)		+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2
c COARSE (X)		+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	+4
v VERY COARSE (X)		+0.5	+1	+1.5	+2.5	+4	+6	+8	+
LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
ANGULAR	OVER	10	50	120	400				
IN deg.	UPTO	10	50	120	400				
f FINE (XXX)		+1°	+0°30'	+0°20'	+0°10'				
m MEDIUM (XX)		+1°30'	+1°	+0°30'	+0°15'				
c COARSE (X)		+1°	+1°	+1°	+0°30'				
v VERY COARSE (X)		+1°	+1°	+1°	+0°30'				

SURFACE FINISH SYMBOLS:ISO-1302 WELDING SYMBOLS:ISO1313 REMOVE ALL SHARP CORNERS & BURRS									
ALL DIMENSIONS ARE IN mm									
DO NOT SCALE									
MATERIAL:									
DWG.SIZE : A1									
SCALE : 1:1									
SHEET: 1 OF 1									

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

CHECK DRAWING WITH LATEST CHANGE No

DO NOT CHANGE MANUALLY

9

10

11

SHEET: 1 OF 1